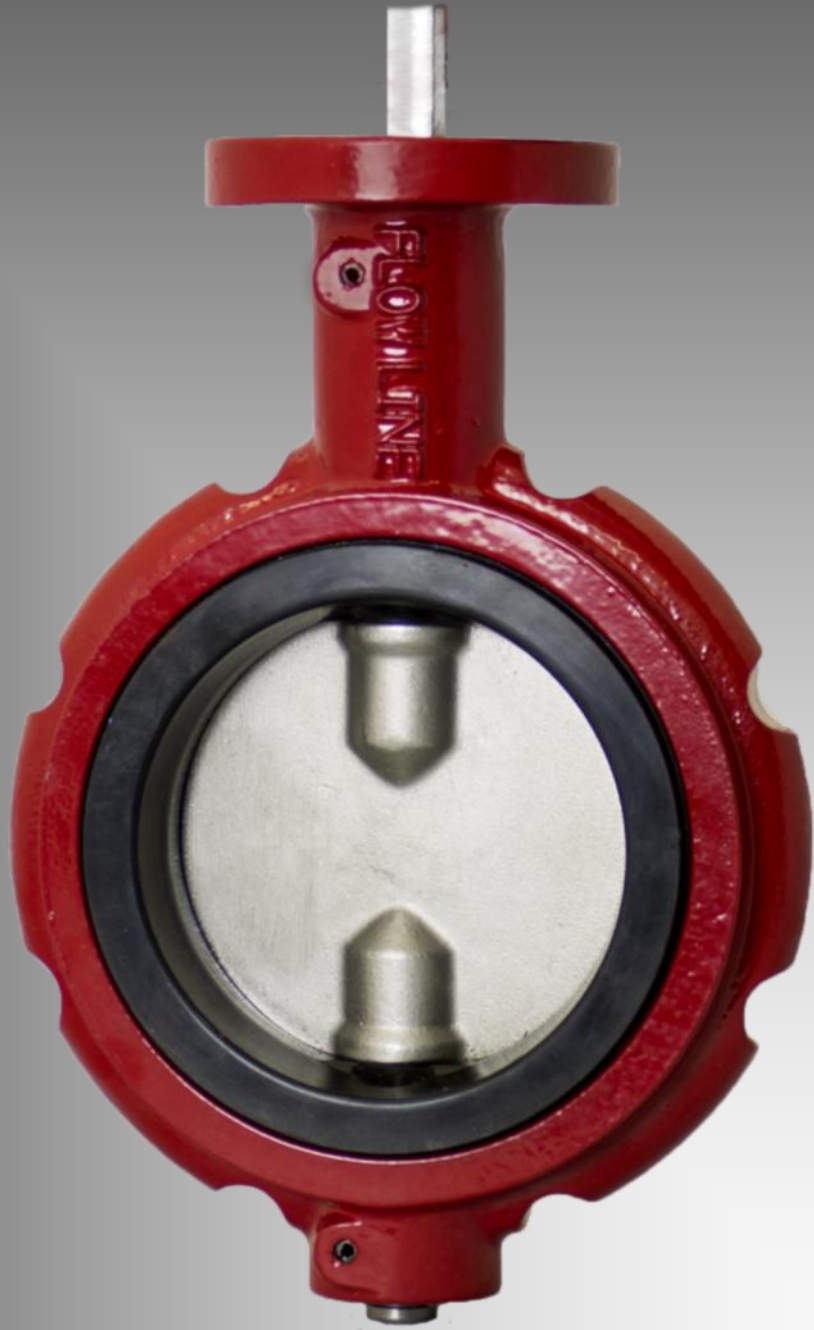


FlowLine *Series 86*

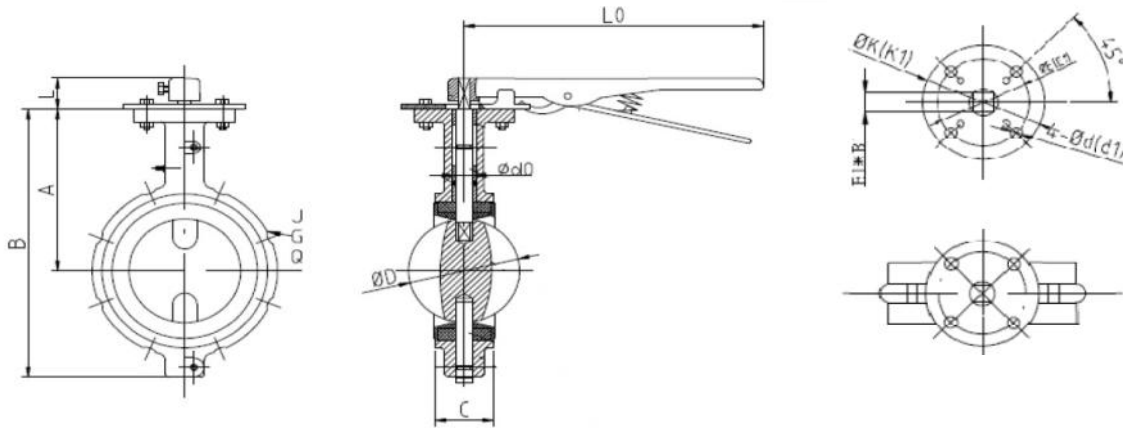


Notch Body Butterfly Valves

Sizes 2"- 12"

ENGINEERING

DIMENSIONS



Size	A	B	C	ØD	L	ØK	K1	E	E1	4-Ød	4-Ød1	L0	J	G	Q	Ød0	B1xB1	WGT.
2"	4.57	7.32	1.65	2.08	1.00	4.00	3.03	3.25	1.97	4-Ø.44	4-Ø.28	10.47	4.27	5/8"	0.16	0.50	.43x.43	6
2.5"	4.76	7.91	1.76	2.54	1.00	4.00	3.03	3.25	1.97	4-Ø.44	4-Ø.428	10.47	4.27	5/8"	0.16	0.50	.43x.43	7
3"	4.88	8.19	1.78	3.10	1.00	4.00	3.03	3.25	1.97	4-Ø.44	4-Ø.28	10.47	4.91	5/8"	0.16	0.50	.43x.43	8
4"	6.00	9.58	2.05	4.09	1.00	4.00	3.62	3.25	2.76	4-Ø.44	4-Ø.39	10.47	7.03	5/8"	0.31	0.62	.43x.43	12
5"	6.26	11.06	2.14	4.85	1.25	4.00	3.62	3.25	2.76	4-Ø.44	4-Ø.39	10.47	7.52	3/4"	0.31	0.74	.55x.55	15
6"	6.50	11.50	2.20	6.11	1.25	4.00	3.62	3.25	2.76	4-Ø.44	4-Ø.39	10.47	9.16	3/4"	0.31	0.74	.55x.55	18
8"	8.04	14.19	2.39	7.97	1.38	6.05	4.92	5.00	4.02	4-Ø.56	4-Ø.47	13.98	11.72	3/4"	0.31	0.87	.67x.67	29
10"	9.97	17.41	2.58	9.86	1.38	6.05	4.92	5.00	4.02	4-Ø.56	4-Ø.47	19.88	13.72	7/8"	0.47	1.12	.87x.87	43
12"	12.20	21.85	3.03	11.87	1.38	6.05	5.51	5.00	4.02	4-Ø.56	4-Ø.47	19.88	15.62	7/8"	0.47	1.24	.87x.87	71

CV VALUES

Size	10°	20°	30°	40°	50°	60°	70°	80°	90°
2"	0.1	5	12	24	45	64	90	125	135
2.5"	0.2	8	20	37	65	98	114	204	220
3"	0.3	12	22	39	70	116	183	275	302
4"	0.5	17	36	78	139	230	364	546	600
5"	0.8	29	61	133	237	392	620	930	1022
6"	2	45	95	205	366	605	958	1437	1579
8"	3	89	188	408	727	1202	1903	2854	3136
10"	4	151	320	694	1237	2047	3240	4859	5340
12"	5	234	495	1072	1911	3162	5005	7507	8250

TORQUE

Soft Seat	
2"	124
2.5"	199
3"	298
4"	496
5"	770
6"	1217
8"	2434
10"	4204
12"	5532

MATERIALS OF CONSTRUCTION

Body

- Cast Iron ASTM A-126 Class B
- Ductile Iron ASTM A-536 (65-45-12)
- Ductile Iron ASTM A-395

Stem

- 416 Stainless Steel ASTM A-582 Type 416
- 316 Stainless Steel ASTM A-276 Type 316
- Monel

Disc

- Electroless Nickel Plated Ductile Iron ASTM A-536 (65-45-12)
- Aluminum Bronze ASTM B-148 (954)
- 316 Stainless Steel ASTM A-251 (CF8M)
- Nylon 11 Coated Ductile Iron ASTM

Seat

- Buna N
- Viton® - FDA Food Grade 0° to +375°

Viton® is a registered trademark of the E.I. DuPont De Nemours Company. FKM is the ASTM D1418 designation for Fluorinated Hydrocarbon elastomers, such as Viton® (DuPont) and Flourel® (3M).

APPLICABLE STANDARDS

ANSI B16.1	Conforms to ANSI Class 125 flange drilling.
ANSI B16.5	Conforms to ANSI Class 150 flange drilling.
ANSI B16.42	Conforms to ANSI Class 150 flange drilling, body-wall thickness, and pressure-temperature ratings.
ANSI B16.104	Exceeds Class VI shutoff requirements.
API 609	Butterfly Valve Category A.
AWWA C504	Diameter of stainless steel shaft exceeds AWWA Class 75B standard. Body-wall thickness exceeds the AWWA Class 150B standard for butterfly valves.
MSS SP-25	Markings and identification conform to requirements.
MSS SP-67	Butterfly valves
ISO 5211	Actuator Mounting
USCG	Category "A" Title 46, CFR, Part 56
ABS	American Bureau of Shipping

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